

UPVC Sash Window - Installation Manual

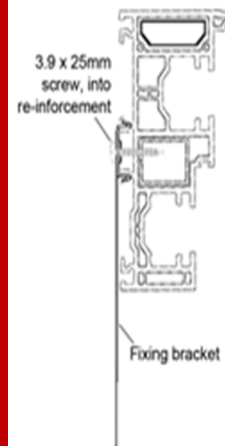
Important

- Any windows not installed by carefully employing either of the methods described below will not be covered by our guarantee.
- All banding and packers **must remain in place during the installation process**. Brush-pile gaps should be kept consistent at 3mm and diagonals must be checked and correct after installation. Only then should banding and temporary packers be removed.
- Fixing to the centre jambs can only be achieved by bracket or foam fixing. Never fix directly through the balance chamber.



Direct Fixing

1. Ensure the frame is level vertically, horizontally and across the diagonal
2. Slide up external channel lower coverstop and fix through (150mm up from cill) and then slide back down to hide fixing.
3. Slide down internal channel upper cover stop to allow access to unclip head cover stop. Fix 150mm from each corner and then replace the covers.
4. Note: **if bowing occurs the temporary packers will fall out and will need repacking and fixing to ensure the packers remain in place.**
5. Before making good a quick visual inspection that brushpile sightline remains equal all the way round between sash & frame.



Bracket Fixing (brackets can be supplied by Roseview with your windows)

1. Depending on the height of the window, fix fixing brackets into the external frame of the side jambs, 150mm from the corners and then at 300mm intervals.
2. Level the frame vertically and fix window in place. Note: if bowing occurs the temporary packers will fall out.
3. Brackets may also be used to fix the window at head and/or cill level. Make sure that vertical level, horizontal level and diagonals are correct before fixing.
4. Before making good a quick visual inspection that brushpile sightline remains equal all the way round between sash & frame.